# UPLC0001 LOW CURE VISCOSITY REDUCER



Union Ink™ Low Cure UPLC0001 is a plastisol reducer designed to work with the GEN2 UPLC Series inks and any other low cure plastisols inks that have a minimum cure of 270°F.

## **Highlights**

- Designed to reduce viscosity in low cure inks
- This product is not brand specific and may be used with any plastisols that have a minimum cure of 270°F
- Will stabilize and improve the flow properties of finished ink
- Will not affect bleed resistance or opacity when used as directed

## **Printing Tips**

- Add 1-3% by weight to the low cure plastisol you wish to reduce.
- Do not exceed 3% reducer to ink! This product is very efficient in small amounts.
- Store at room temperature or above. Avoid storing this product in cold areas or on cold floors. Temperatures below 32°F may cause the product to separate.

## **Compliance**

- Internationally compliant
- Non-phthalate
- https://www.avientspecialtyinks.com/services/compliance-support

#### **Precautions**

The information provided in this document is given in good faith and

does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards

## **Recommended Parameters**



#### **Fabric Types**

Poly blends, 100% Polyester



#### Flash & Cure

Flash: 150° F (66° C)

Cure: 270°-320° F (132° -160° C)



#### Clean Up

Non-phthalate press wash



#### Mesh

Counts: 86-230 Tension: 18-25n/cm3



#### **Pigment Loading**

N/A



#### **Health & Safety**

Find safety information here: www.avient.com/resources/safety-datasheets or contact your local CSR



#### Squeegee

Profile: N/A Stroke: N/A Angle: N/A



#### **Additives**

N/A N/A N/A



### **Stencil**

Standard Emulsion Off Contact: 1/16" (2mm) Emulsion Over Mesh: 15-20%



### Storage

65°-90° F (18°-32° C) Avoid direct sunlight



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