

ATP-1001 ADHESIVE GEL



ATP-1001 ADHESIVE GEL is a Foil adhesive as well as a terrific product to adhere sequins, beads, and glitters.

Highlights

- For use with Foil.
- For use with Sequins, beads, and glitters.
- Black pigment can be used to convert old ink into black ink for waste elimination.

Printing Tips

- Print through a 60-110 TPI (23-43 TPcm) mesh tightened to a minimum of 25 newtons.
- 1-2 strokes maybe necessary for the best deposit.
- For foil application, cure garment as normal. Set your heat press to 375°F (190°C) and press for 15-20 seconds at moderate pressure. Check your foil manufacturers specs for more detailed info on the specific heat your foil can withstand.









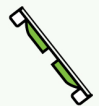


Compliance

- Internationally compliant
- Non-phthalate
- <https://www.avientspecialtyinks.com/services/compliance-support>

Precautions

- The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications.

Recommended Parameters

 Fabric Types Other	 Flash & Cure Flash: 140-150°F on pre-heated pallets Cure: 60 seconds at 325°F(162°C)	 Clean Up Standard plastisol cleaners, press wash, or ink degradant
 Mesh Counts: 60-110 Tension: 25n/cm3	 Pigment Loading Beads and glitters	 Health & Safety Find SDS information here: www.avient.com/resources/safety-data-sheets or contact your local CSR
 Squeegee 70 Profile: Square Stroke: x2 stroke, slower speed Angle: 10-20%	 Additives	<p>2021, Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.</p>
 Stencil Standard Emulsion Off Contact: 1/16" (2mm) or greater Emulsion Over Mesh: 15-20%	 Storage 65 -95° F (18 -35° C) Avoid direct sunlight	
	AVIENT SPECIALTY INKS	V1.00 (Modified: 03/16/2021)