

LFP1070 GEL CLEAR



LFP1070 Gel Clear can be used to simulate glass, water, gel, or to add gloss to an under print.

Highlights

- Versatile and ready to use.

Printing Tips

- Plastisol Gels benefit from a thicker stencil.
- Gel clear is not meant to be printed with high pressure. Gel clear ink film should sit on top of the garment surface.


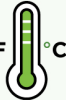









Compliance

- Internationally compliant
- Non-phthalate
- <https://www.avientspecialtyinks.com/services/compliance-support>

Precautions

- The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications.

Recommended Parameters

 Fabric Types Cotton	 Flash & Cure Flash: 140-150°F on pre-heated pallets Cure: 60 seconds at 320°F(148°C)	 Clean Up Standard plastisol cleaners, press wash, or ink degradant
 Mesh Counts: 86-156 Tension: 25n/cm3	 Pigment Loading Gel Clear can act as a carrier for other media.	 Health & Safety Find SDS information here: www.avient.com/resources/safety-data-sheets or contact your local CSR
 Squeegee Medium: 70 or 60-90-60 Profile: Square Stroke: x2 stroke, slower speed Angle: 10-20%	 Additives N/A	<p>2021, Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.</p>
 Stencil Standard Emulsion Off Contact: 1/16" (2mm) or greater Emulsion Over Mesh: 20%-25%	 Storage 65 -95° F (18 -35° C) Avoid direct sunlight	
	AVIENT SPECIALTY INKS	V1.00 (Modified: 03/11/2021)