



# LFP925 PRINT BLACK

LFP inks print well through a full range of meshes.

## Highlights

- Versatile and ready to use.

## Printing Tips

- LFP inks print well through screen meshes in the range of 83-305 TPI (32-120 TPcm).
- Screens stretched to a minimum of 25 newtons are recommended.
- If using lower tension screens, adjust off contact accordingly. Use just enough squeegee pressure to deposit the ink on the surface of the shirt.
- A 70 - 80 or 70/90/70 durometer sharp squeegee is recommended.
- All LFP inks are ready to use. They can be extended using WOW-1001 Halftone Base or WOW-1015 Softee Base. Opacity may be affected.











## Compliance

- Internationally compliant
- Non-phthalate
- <https://www.avientspecialtyinks.com/services/compliance-support>

## Precautions

- The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications.

## Recommended Parameters

 <p><b>Fabric Types</b> Cotton</p>	 <p><b>Flash &amp; Cure</b> Flash: 140-150°F on pre-heated pallets Cure: 60 seconds at 320°F(148°C)</p>	 <p><b>Clean Up</b> Standard plastisol cleaners, press wash, or ink degradant</p>
 <p><b>Mesh</b> Counts: 86-305 Tension: 25n/cm3</p>	 <p><b>Pigment Loading</b> Not recommended</p>	 <p><b>Health &amp; Safety</b> Find SDS information here: <a href="http://www.avient.com/resources/safety-data-sheets">www.avient.com/resources/safety-data-sheets</a> or contact your local CSR</p>
 <p><b>Squeegee</b> 70, 70, or 70/90/70 Profile: Square Stroke: X1 Stroke, Medium speed Angle: 5-15%</p>	 <p><b>Additives</b> Extend with WOW-1001 Halftone base or WOW-1015 Softee Base. Opacity may be affected.</p>	<p>2021, Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability of either Avient's products or the information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.</p>
 <p><b>Stencil</b> Standard Emulsion Off Contact: 1/16" (2mm) or greater Emulsion Over Mesh: 15-20%</p>	 <p><b>Storage</b> 65 -95° F (18 -35° C) Avoid direct sunlight</p>	