

QMX-1030 WET-ON-WET BASE



QMX-1030 is designed to work with the QCM QMX system, but can also be used to extend inks up to 50%.

Highlights

- Follow the mixing directions in the QMX formula guide.
- Easy to follow instructions.

Printing Tips

- Refer to the product information for the ink you are adding QMX-1030 Wet-On-Wet base to for printing and curing information.
- If you wish to add pigments to the QMX-1030 Clear Base add up to 30% pigment by weight.
- Additionally, you may add 10%-25% to your desired RFU ink colors to enhance their printability and extend their life on press.
- After mixing, the finished inks print well through screen meshes in the range of 83-385
- If you wish to add pigments to the QMX-1030 Clear Base add up to 30% pigment by weight.









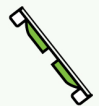


Compliance

- Internationally compliant
- Non-phthalate
- <https://www.avientspecialtyinks.com/services/compliance-support>

Precautions

- The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications.

Recommended Parameters

 Fabric Types Cotton	 Flash & Cure Flash: 140-150F on pre-heated pallets Cure: Follow the normal temperature guidelines.	 Clean Up Unused ink will need to be disposed of responsibly. Standard plastisol cleaners, press wash, or ink degradant
 Mesh Counts: Dependent on the ink QMX-1030 is added to. Tension: N/A	 Pigment Loading QMX colors	 Health & Safety Find SDS information here: www.avient.com/resources/safety-data-sheets or contact your local CSR
 Squeegee N/A Profile: N/A Stroke: N/A Angle: N/A	 Additives N/A	<p>2021, Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.</p>
 Stencil Standard Emulsion Off Contact: N/A Emulsion Over Mesh: N/A	 Storage 65 -95 F (18 -35 C) Avoid direct sunlight	
	AVIENT SPECIALTY INKS	V1.00 (Modified: 03/11/2021)