

RECOMMENDED PARAMETERS

Fabric Types

Cotton. Synthetic fabrics and blends can also be used but may require Taurus Barrier Black to prevent dye migration.



Mesh Count: 83-200t/in (32-81t/cm)

Tension: 18-35n/cm3



Squeegee Durometer: Medium: 70 or 60-90-60 Profile: Square Stroke: x2 stroke, medium speed Angle: 10-20%



Stencil Standard Emulsion

Off Contact: 1/16" (2mm) Emulsion Over Mesh: 15-20%

Flash & Cure Flash: 320°F (160°C) 4 seconds in hot pallets Cure: 60 seconds at 320°F(160°C)



Pigment Loading Not recommended

Taurus™ Additives

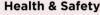


Storage 40-77°F (5-25°C). Use within 8 months of receipt. Keep container well sealed.

Taurus[™] Viscosity Reducer 0.5% - 2%



Clean Up Standard plastisol cleaners



Find SDS information here: www.avient.com/resources/safetydata-sheets or contact your local CSR **COMPLIANCE**

- Non-PVC, non-phthalate ð
- Visit www.avient.com/products/screen-printing-inks/zodiac-taurus for more information

PRECAUTIONS

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



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 $ZODIAC^{T}$ ecocentric inks

PRODUCT INFORMATION BULLETIN

Zodiac[™] Taurus[™] Metallic Silver

Zodiac[™] Taurus[™] Metallic Silver is a finished metallic silver special effect ink, which is part of the Taurus[™] series from Zodiac[™].

HIGHLIGHTS

- Passes all requirements for major brand RSL and government regulations.
- Non-PVC, no lead, no phthalates, no formaldehyde, no APEO's.
- Easy to mix and print. đD

- Very good supple print with ability to stretch and regain its original shape.
- Passes major brand durability testing including 5 x 60 wash test.
- Do not approved for GOTS v6.0

PRINTING TIPS

- Tt is necessary to stir the product before printing.
- Test all prints for print durability before starting the production run.