UNION INK™
MASTER COLOR CARD
FOR SCREEN PRINTING INK
Standard and Athletic Plastisol Colors - Hover over swatches for corresponding Pantone numbers

- Lemon Yellow M, P, U
- Chrome Yellow M, P, U
- Golden Yellow M, P, U
- Orange M, P, U
- Flag Red P
- Scarlet Red M, P, U
- Brite Red M, P, U
- Cardinal Red M, P, U
- Maroon M, P, U
- Cool Pink P
- Deep Purple M, P, U
- Navy P, U
- Light Navy M, P, U
- Royal Blue M, P, U
- Mono Blue M, P, U
- University Blue P
- Brite Blue M, P, U
- Peacock Blue M, P, U
- Aqua Marine M, P, U
- Lime Green M, P, U
- Brite Green M, P, U
- Kelly Green M, P, U
- Chrome Green M, P, U
- Sienna Brown M, P, U
- Khaki M, P, U
- Cream U
- Vegas Gold P
- Light Grey M, P, U
- Dark Grey M, P, U
- Grey P, U
Mixopake

Yellow G/S MIXE-2002
Yellow R/S MIXE-2042
Red Y/S MIXE-3002
Red B/S MIXE-3007
Cerise MIXE-4003

Magenta MIXE-4001
Violet MIXE-4002
Blue R/S MIXE-5003
Blue G/S MIXE-5001
Green MIXE-6002

Fluorescent - Hover over swatches for corresponding Pantone numbers

Orbit Yellow M, U, O
Inferno Orange M
Aurora Pink M, P, U, O
Solar Blue M, O
Traffic Green M, U, O

Golden Yellow O
Flame Orange O
Neon Magenta O

Super White MIXE-1000
Black MIXE-8000

UNION INK PLASTISOL COLORS ARE AVAILABLE AS INDICATED IN THE FOLLOWING INK SERIES
M – Mixopake (PADE)
O – Mixopake (MIXE)
U – Ultrasoft (PLUE)
P – Polyester Low Bleed (ATHP)
A GUIDE TO UNION INK TEXTILE INK SERIES

Maxopake Plastisol (PADE) is the highest opacity ink offered by Union Ink. A limited variety of colors are available in bleed-resistant formulations for printing on cotton/polyester blends.

Mixopake Plastisol (MIXE) is a versatile, easy-to-print high opacity ink intended for simulating Pantone® colors on colored garments.

Polyester (ATHP) series of colors are formulated for the high opacity and bleed resistance even on substrates prone to bleed.

Ultrasoft Plastisol (PLUE) ink is a versatile medium opacity ink and is excellent for both direct printing and transfer printing.

GLOBAL COMPLIANCE

Union Ink™ is certified to ZDHC Conformance Level 3 with ECO PASSPORT by OEKO-TEX. To learn more about compliance standards, please contact your Avient Specialty Inks distributor.

For more information about Union Ink colors, visit unionink.com.

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