Printop™ P10894 TXP Ultra Polywhite is a white plastisol textile ink belonging to the TEXIPLAST® Series. It is a product specially formulated to print on cotton-polyester blended fabrics, where there are problems of migration or transfer of the dye from the fabric to the print.

### HIGHLIGHTS
- Significantly reduces dye migration from the substrate to the print
- Good opacity
- Good adhesion
- Flexible ink film

### PRINTING TIPS
- Apply one coat, pre-dry, repeat and cure.
- It should not be printed on 100% cotton fabrics because it may present discoloration or ghosting problems.
- Not applying the proper curing time or temperature will cause defects in elasticity, adherence and will promote subsequent migration of the dye.
- It is necessary to shake the product before printing.

### COMPLIANCE
- https://specialty-inks.upwardsites.com/services/compliance-support
- Free of restricted phthalates

### PRECAUTIONS
- The user must carry out their own tests to determine and verify the chemical contents of their prints and what is stated in this Technical Sheet, ensuring that they comply with the requirements of their clients.

### RECOMMENDED PARAMETERS

<table>
<thead>
<tr>
<th>Fabric Types</th>
<th>Flash &amp; Cure</th>
<th>Clean Up</th>
<th>Health &amp; Safety</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cotton + Polyester Blend</td>
<td><strong>Flash:</strong> 3 seconds a 248°F (120°C) <strong>Cure:</strong> 50 seconds a 320°F (160°C)</td>
<td>Conventional plastisol cleaners.</td>
<td>SDS: Contact your sales representative.</td>
</tr>
</tbody>
</table>

Mesh:
- Count: 32 a 43 (t/cm)
- Tension: 18-25 n/cm²

Squeegee:
- Durometer: 70
- Profile: Rectangle
- Stroke: x2 stroke, medium speed
- Angle: 15°

Stencil:
- Direct
- Off Contact: 1/16" (2mm)
- Emulsion Over Mesh: 15-20%

Additives

Storage:
- Store in a cool, dry place at 18°C to 35°C (65°F to 95°F). 12 months. Keep container closed to prevent drying and/or contamination.

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