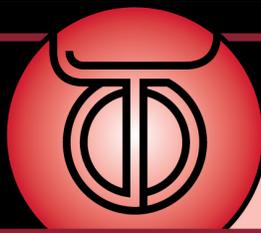


TAURUS™

NON-PVC PLASTISOL



ZODIAC™ ECOCENTRIC INKS

PRODUCT INFORMATION BULLETIN

Zodiac™ Taurus™ Barrier Black

RECOMMENDED PARAMETERS

Fabric Types

Synthetic fabrics and blends



Mesh

Count: 86-110t/in (32-43t/cm)
Tension: 18-35n/cm³



Squeegee

Durometer: Medium: 70 or 60-90-60
Profile: Square
Stroke: x2 stroke, medium speed
Angle: 10-20%



Stencil

Standard Emulsion
Off Contact: 1/16" (2mm)
Emulsion Over Mesh: 15-20%



Flash & Cure

Flash: 320°F (160°C) 4 seconds in hot pallets
Cure: 60 seconds at 320°F(160°C)



Pigment Loading

Not recommended



Taurus™ Additives

Taurus™ Viscosity Reducer 0.5% - 2%



Storage

40-77°F (5-25°C). Use within 8 months of receipt. Keep container well sealed.



Clean Up

Standard plastisol cleaners



Health & Safety

Find SDS information here:
www.avient.com/resources/safety-data-sheets or contact your local CSR



Zodiac™ Taurus™ Barrier Black is a non-PVC and non-phthalate plastisol textile black base. This product is a base that has the ability to fight dye migration from the fabric that bleeds into the printed ink layer. This migration effect usually happens on polyester fabrics and/or fiber blends. It has to be printed as a first layer or "primer", flashed then printed over with Zodiac Taurus LB White. To obtain colors, print Zodiac Taurus colors over the layer of Zodiac Taurus LB White.

HIGHLIGHTS

- Passes all requirements for major brand RSL and government regulations.
- Very good supple print with ability to stretch and regain its original shape.
- Non-PVC, no lead, no phthalates, no formaldehyde, no APEO's.
- Passes major brand durability testing including 5 x 60 wash test.
- Easy to mix and print.
- Excellent wash resistance.

PRINTING TIPS

- Print one layer and, then, flash. After that, apply 2 layers of Taurus LB White, pre-dry. Finally, apply colors.
- Test all prints for print durability before starting the production run.

COMPLIANCE

- Non-PVC, non-phthalate
- Visit www.avient.com/products/screen-printing-inks/zodiac-taurus for more information

PRECAUTIONS

- The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



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