LFP inks print well through a full range of meshes.

### Highlights
- Versatile and ready to use.

### Printing Tips
- LFP inks print well through screen meshes in the range of 83-305 t/in (32-120 t/cm).
- Screens stretched to a minimum of 25 newtons are recommended.
- If using lower tension screens, adjust off contact accordingly. Use just enough squeegee pressure to deposit the ink on the surface of the shirt.
- A 70, 80 or 70/90/70 durometer sharp squeegee is recommended.
- All LFP inks are ready to use. They can be extended using K2915 CURABLE REDUCER. Opacity may be affected.

### Compliance
- Internationally compliant
- Non-phthalate
- [https://www.avientspecialtyinks.com/services/compliance-support](https://www.avientspecialtyinks.com/services/compliance-support)

### Precautions
- The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications.

### Recommended Parameters

<table>
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<tr>
<th>Fabric Types</th>
<th>Flash &amp; Cure</th>
<th>Clean Up</th>
<th>Health &amp; Safety</th>
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<tbody>
<tr>
<td>Cotton</td>
<td>Flash: 140-150°F on pre-heated pallets  Cure: 60 seconds at 325°F</td>
<td>Standard plastisol cleaners, press wash, or ink degradant</td>
<td>Find SDS information here: <a href="http://www.avient.com/resources/safety-data-sheets">www.avient.com/resources/safety-data-sheets</a> or contact your local CSR</td>
</tr>
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<th>Mesh</th>
<th>Pigment Loading</th>
<th>Additives</th>
<th>Storage</th>
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<tbody>
<tr>
<td>Count: 86-305 t/in  Tension: 25n/cm3</td>
<td>Not recommended</td>
<td>K2915 CURABLE REDUCER</td>
<td>65 -95° F (18 - 35 C) Avoid direct sunlight. Use within one year of receipt. Keep container well sealed.</td>
</tr>
</tbody>
</table>

**Squeegee**
- Durometer: 70, 80, or 70/90/70
- Profile: Square
- Stroke: X1 Stroke, Medium speed
- Angle: 5-15%

**Stencil**
- Standard Emulsion
- Off Contact: 1/16" (2mm) or greater
- Emulsion Over Mesh: 15-20%

**Security**
- Standard plastisol cleaners, press wash, or ink degradant

**Flash & Cure**
- Flash: 140-150°F on pre-heated pallets  Cure: 60 seconds at 325°F

**Additives**
- K2915 CURABLE REDUCER

**Storage**
- 65 -95° F (18 - 35 C) Avoid direct sunlight. Use within one year of receipt. Keep container well sealed.