

EPIC™ MIXING BASE 15000PFB

 $\mathsf{EPIC^{TM}}$ MIXING BASE 15000PFB is specially formulated non-phthalate base for Epic PC and Epic EQualizer mixing systems. Designed for high productivity, wet-on-wet printing, $\mathsf{EPIC^{TM}}$ MIXING BASE 15000PFB offers exceptional print qualities for both manual and automatic prints.

HIGHLIGHTS

- W Mix with Wilflex™ PCs or EQualizers
- Wet-on-wet printing at high production speeds with good resistance to build-up
- Translucent to semi-opaque colors
- W Matte finish
- W Good color fastness to crocking test

PRINTING TIPS

- Use consistent, high-tensioned screen mesh and sharp edged squeegees for best print results
- When blended according to formulations, colors will vary in opacity from translucent to semi-opaque
- Exhibits good color reproduction on white garment and over a base plate. For some colors, base mixing systems are limited in color saturation and may require an increased ink deposit or formula adjustment to achieve accurate color
- W EPIC™ MIXING BASE 15000PFB is not a low-bleed ink; when printing on fabrics that are prone to bleed underbase with an approved WILFLEX low bleed white and/or blocker
- W Exhibits good color retention in high-speed wet-on-wet production with exceptional resistance to build
- Adjust flash cure temperature and dwell time so ink is just dry to touch. Depending on flash unit, a 2 3 second flash is adequate
- W For cold-peel transfers, use a coated release paper or polyester film

COMPLIANCE

- W Non-phthalate
- For individual compliance certifications and conformity statements, please visit: www.avient.com/wilflex-compliance

PRECAUTIONS

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



AVIENT SPECIALTY INKS

V3.08 (Modified: 05/06/2025)

PRODUCT INFORMATION BULLETIN



RECOMMENDED PARAMETERS



Fabric Types

100% cotton, cotton/poly blends, some synthetics



Mesh

Count: 86-305 t/in (34-120 t/cm)

Tension: 25-35 n/cm2



Squeegee

Durometer: 60/90/60, 70/90/70, 60-90

Profile: Square, Sharp

Stroke: Medium flood, Medium-Fast

stroke Angle: 10-15%



Stencil

2 over 2

Off Contact: 1/16" (.2cm) Emulsion Over Mesh: 15-20%



Flash & Cure

Flash: 220°F (105°C) Cure: 320°F (160°C)



Pigment Loading

EQ: Refer to IMS PC: Refer to IMS MX: N/A RIO: N/A



Wilflex™ Additives

ASI Viscosity Buster-1% max ASI Finesse



Storage

65-90°F (18-32°C) Avoid direct sunlight Use within one year of receipt



Clean Up

Ink degradant or press wash



Health & Safety

Find SDS information here: www.avient.com/resources/safety-data-sheets or contact your local CSR

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