



MAGNAPRINT® SUEDE FOAM NF

Formaldehyde-free ready to use puff paste for a suede hand feel

KEY FEATURES

- Ready to use print paste
- For textured suede / mock flock effects
- Soft handle
- Excellent wash and dry cleaning fastness

APPLICATION

- MagnaPrint® Expanding NF can be printed directly on to the fabric or over a flash cured under-base
- Printing is best undertaken using 32 - 43T (86 - 110) mesh screens
- Print in the last screen to avoid pickup
- Cure at a maximum temperature of 150°C (305°F) for 3 minutes

MAGNAPRINT ADDITIVES (OPTIONAL)

Refer to relevant TDS for more information

- **RETARDENT GEL CONC** (2% max)
Increases the open time on the screen if required
- **CLEAR CSP** (1% max)
Thickener for increasing product viscosity
- **CROSSLINKER 500** (3% max)
Reduces the curing time and/or temperature of the ink to 120°C (248°F) - 2 minutes

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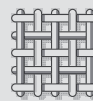


SPECIFICATIONS



FABRIC TYPE

Cotton / Polycotton Blends



MESH

COUNT: 32 - 43T (86 - 110)



SQUEEGEE

SHORE: 60/90/60
EDGE: Rectangle
ANGLE: 15°



STENCIL

TYPE: Water Resistant Emulsion
EOM THICKNESS: Standard
CONTACT: 3-4mm off



TEMPERATURE

CURE: 3 minutes at 150°C (305°F)
FLASH: n/a



PIGMENT

Up to 6% MagnaPrint
Eco-Pigments



MAGNAPRINT ADDITIVES

2% Retardent Gel Conc
1% Clear CSP
2-3% Crosslinker



COMPLIANCE

OEKO-TEX® Eco Passport Class 1
ZDHC Confidence Level 3
GOTS Approved Input



STORAGE

Store Properly Closed
>5 °C (40 °F) <25 °C (77 °F)



HEALTH & SAFETY

MSDS: Available Upon
Request



CLEAN UP

Water & Mild Detergent