

Standard Plastisol Colors - Hover over swatches for corresponding Pantone numbers

Lemon Yellow	Chrome Yellow	Golden Yellow	Orange	Scarlet Red
M, U	M, U	M, U	M, U	M, U
Brite Red	Cardinal Red	Maroon	Deep Purple	Navy
M, U	M, U	M, U	M, U	U
Light Navy	Royal Blue	Mono Blue	Brite Blue	Peacock Blue
M, U	M, U	M, U	M, U	M, U
Aqua Marine	Lime Green	Brite Green	Kelly Green	Chrome Green
M, U	M, U	M, U	M, U	M, U
Sienna Brown M, U	Khaki M, U	Cream/Peach M, U		

Grey

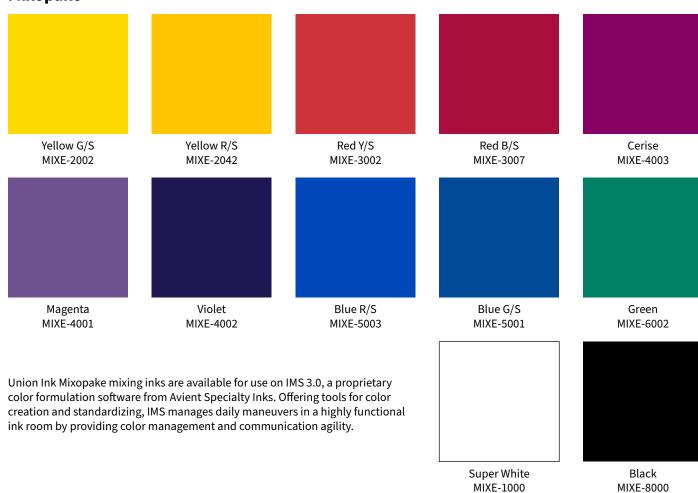
Light Grey

M, U

Dark Grey

M, U

Mixopake



Fluorescent - Hover over swatches for corresponding Pantone numbers

Orbit Yellow Inferno Orange Aurora Pink Solar Blue Traffic Green M, U, O M, O M, O M, U, O

Golden Yellow Flame Orange Neon Magenta O O O

UNION INK PLASTISOL COLORS ARE AVAILABLE AS INDICATED IN THE FOLLOWING INK SERIES **M** – Maxopake (PADE)

O – Mixopake (MIXE)

U – Ultrasoft (PLUE)

A GUIDE TO UNION INK TEXTILE INK SERIES

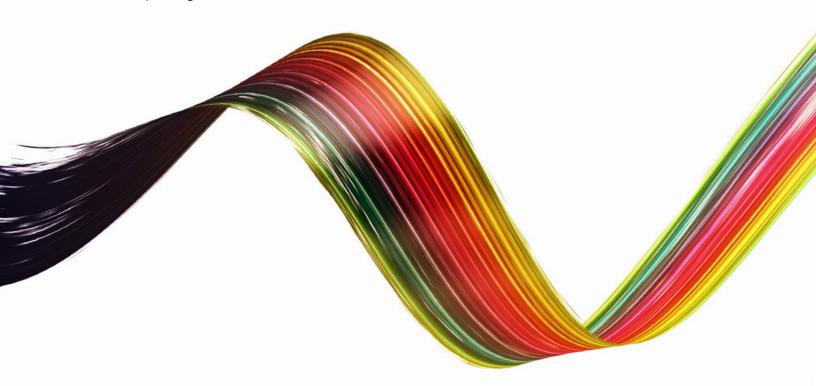
Maxopake Plastisol (PADE) is the highest opacity ink offered by Union Ink. A limited variety of colors are available in bleed-resistant formulations for printing on cotton/polyester blends.

Mixopake Plastisol (MIXE) is a versatile, easy-to-print high opacity ink intended for simulating Pantone® colors on colored garments.

Ultrasoft Plastisol (PLUE) ink is a versatile medium opacity ink and is excellent for both direct printing and transfer printing.

GLOBAL COMPLIANCE

Union Ink™ is certified to **ZDHC Conformance Level 3** with **ECO PASSPORT by OEKO-TEX**.* To learn more about compliance standards, please contact your Avient Specialty Inks distributor.



For more information about Union Ink colors, visit unionink.com.



* Union Ink ECO PASSPORT certification number: Union Ink 2.10 - 22.0.01715

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