



UNION INK™

Union Ink™ UPLC Low Bleed Color Card

Union Ink™ UPLC Low Bleed plastisol inks are developed to cure as low as 250°F (121°C) for printing on polyester garments that are produced with unstable dyes or are prone to heat shrinkage. Non-migrating pigments prevent overlapping colors from appearing on top of multiple layers of ink. The result?

Superior bleed resistance, high opacity, and excellent durability. Union Ink UPLC Low Bleed plastisol inks have replaced the Union Ink ATHP series and are available in the following standard colors. Download this color card and hover over each swatch to reveal its approximate Pantone® code.

UPLC2010 LB
Lemon Yellow

UPLC2020 LB
Chrome Yellow

UPLC2040 LB
Golden Yellow

UPLC2064 LB
Orange

UPLC3021 LB
Crock Flag Red

UPLC3011 LB
Scarlet Red

UPLC3006 LB
Brite Red

UPLC3015 LB
Cardinal

UPLC3033 LB
Maroon

UPLCF312 LB
Aurora Pink

UPLC3213 LB
Cool Pink

UPLC4020 LB
Deep Purple

UPLC5040 LB
Navy Blue

UPLC5148 LB
Lite Navy

UPLC5035 LB
Royal Blue

UPLC5020 LB
Mono Blue

UPLC5017 LB
University Blue

UPLC5015 LB
Collegiate Blue

UPLC5008 LB
Brite Blue

UPLC5060 LB
Aqua Marine

UPLC6016 LB
Lime Green

UPLC6008 LB
Brite Green

UPLC6020 LB
Kelly Green

UPLC6022 LB
Chrome Green

UPLC2017 LB
Vegas Gold

UPLC2102 LB
Khaki

UPLC7031 LB
Sienna Brown

UPLC1508 LB
Light Grey

UPLC1500 LB
Gray

UPLC1525 LB
Dark Grey

Sustainability Spotlight



Reduced
Energy Use

Color Chips: The color chips presented on this color card are simulations of Union Ink colors. Slight variations may be seen between these chips and actual Union Ink inks. Printed results may vary based on production methods such as ink film thickness, opacity, and substrate.

**For more about Union Ink UPLC Low Bleed inks,
visit avientspecialtyinks.com.**

www.avient.com



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